

## List of references for „FlocFormer“

Updated: 01.09.2015

### Built-in FlocFormers on sewage works

Company	Installed FlocFormer
<b>Germany</b>	
Stadtentwässerungswerke Lindau (B), Bavaria (population: 25,000)	<ul style="list-style-type: none"> <li>• FlocFormer 3L</li> </ul>
Wasser- u. Bodenverband Wahn, Cologne, Northrhine-Westphalia (population: 92,000)	<ul style="list-style-type: none"> <li>• Two FlocFormer 4L</li> </ul>
Stadtentwässerungsbetriebe Cologne AöR, Northrhine-Westphalia, sewage works Cologne-Langel (population: 120,000)	<ul style="list-style-type: none"> <li>• FlocFormer 5L</li> </ul>
Sewage works Rüsselsheim, Hesse (population: 60,200)	<ul style="list-style-type: none"> <li>• FlocFormer 5L</li> </ul>
EURAWASSER Betriebsführungsgesellschaft mbH, sewage works Goslar, Lower Saxony (population: 40,700)	<ul style="list-style-type: none"> <li>• FlocFormer 5L</li> </ul>
Samtgemeinde Oberharz, sewage works Innerstetal, Langelsheim, Lower Saxony (population: 11,900)	<ul style="list-style-type: none"> <li>• FlocFormer 3L</li> </ul>

<b>Wasserver- und Entsorgungsgesellschaft Kreiensen mbH, sewage works Kreiensen, Lower Saxony (population: 2,500)</b>	<ul style="list-style-type: none"> <li>• FlocFormer 3L</li> </ul>
<b>Stadtentwässerungsbetriebe Cologne AöR, Northrhine-Westphalia, sewage works Weiden (population: 88,000)</b>	<ul style="list-style-type: none"> <li>• FlocFormer 4L</li> </ul>
<b>Stadtentwässerungsbetriebe Cologne AöR, Northrhine-Westphalia, sewage works Rodenkirchen (population: 88,000)</b>	<ul style="list-style-type: none"> <li>• FlocFormer 4L (September 2015)</li> </ul>
<b>Infraserv GmbH, Industriepark Höchst Frankfurt (population: 1,000,000; industrial sewage)</b>	<ul style="list-style-type: none"> <li>• 7 FlocFormer 7L</li> </ul>
<b>Switzerland</b>	
<b>Biorender AG, Münchwilen, Thurgau (population: 4,900)</b>	<ul style="list-style-type: none"> <li>• FlocFormer 3L</li> </ul>
<b>Japan</b>	
<b>Shimizu (population: 350.000)</b>	<ul style="list-style-type: none"> <li>• 2 FlocFormer 3L</li> </ul>
<b>Indonesia</b>	
<b>PT Gudang Garam Tbk., Surabaya-Indonesia</b>	<ul style="list-style-type: none"> <li>• FlocFormer 4L</li> </ul>
<b>China</b>	
<b>Dalian Yooqi Water Treatment Technology Co., Ltd.</b>	<ul style="list-style-type: none"> <li>• FlocFormers</li> </ul>

## Realized pilot tests on sewage works

Company	Dewatering unit	Type of sludge	Ambition	Result
<b>Germany</b>				
<b>Entsorgungsbetriebe Stadt Konstanz, Baden-Württemberg (population: 280,000)</b> <ul style="list-style-type: none"><li>• Pilot test of FlocFormer 3L</li></ul>	• Decanter	• Digested sludge	<ul style="list-style-type: none"><li>• Increase of dry mass content</li><li>• Retrenchment of polymer</li></ul>	<ul style="list-style-type: none"><li>• Increase of dry mass content about 2%</li><li>• Retrenchment of polymer: 25%</li></ul>
<b>Erftverband, sewage works Kenten Northrhine-Westphalia (population: 60,000)</b> <ul style="list-style-type: none"><li>• Pilot test of FlocFormer 5L</li></ul>	• Decanter	• Digested sludge	<ul style="list-style-type: none"><li>• Increase of dry mass content</li><li>• Retrenchment of polymer</li></ul>	<ul style="list-style-type: none"><li>• Increase of dewatering performance from 26,33% TR to 27,55% TR <math>\leq</math> 5%</li><li>• Retrenchment of polymer: 20%</li></ul>
<b>Anklam Bioethanol GmbH, Mecklenburg Western Pomerania (population: 12,930)</b> <ul style="list-style-type: none"><li>• Pilot test of FlocFormer 3L</li></ul>	• Decanter	• Digestate	<ul style="list-style-type: none"><li>• Increase of dry mass content</li></ul>	<ul style="list-style-type: none"><li>• reduction of suspended solids in centrifuge effluent of 50%</li></ul>
<b>Sewage works Neuss-Ost, Northrhine-Westphalia (population: 151,000)</b> <ul style="list-style-type: none"><li>• Pilot test of FlocFormer 5L</li></ul>	• Decanter	• Digested sludge	<ul style="list-style-type: none"><li>• Increase of dry mass content</li></ul>	<ul style="list-style-type: none"><li>• Increase of dry mass content about 1-3%</li></ul>
<b>Stadtentwässerungswerke Lindau (B), Bavaria (population: 60,000)</b> <ul style="list-style-type: none"><li>• Pilot test of FlocFormer 3L</li></ul>	• Decanter	• Digested sludge	<ul style="list-style-type: none"><li>• Increase of dry mass content</li><li>• Retrenchment of polymer</li></ul>	<ul style="list-style-type: none"><li>• Retrenchment of polymer about from 18 kg/t to 11,2 kg/t <math>\leq</math> 35%</li><li>• Increase of dry mass content from 20,67 to 23,35 (2,68%) <math>\leq</math> 13%</li></ul>

<p><b>Sewage works Bremen/Farge</b> <b>(population: 160,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormers 5L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 22,6% to 26,59% (3,9%) <math>\leq</math> 17%</li> </ul>
<p><b>Tönnies Lebensmittel GmbH &amp; Co. KG,</b> <b>sewage works Rheda-Wiedenbrück,</b> <b>Northrhine-Westphalia</b> <b>(population: 46,850)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Municipal digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 21,33% to 23,62% (+ 2%) <math>\leq</math> 10%</li> <li>• Clean centrifuge effluent</li> </ul>
<p><b>Urban drainage Achim, Lower Saxony</b> <b>(population: 42,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Municipal digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> <li>• Reduction of phosphor in centrifuge effluent</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 21,13% to 23,19% (+ 2 %) <math>\leq</math> 10%</li> <li>• Reduction of phosphor about - 27%</li> </ul>
<p><b>Sewage works Ratekau,</b> <b>Schleswig-Holstein</b> <b>(population: 50,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 22,15% to 25,32% (+ 3 %) <math>\leq</math> 14%</li> </ul>
<p><b>Sewage works Winterhausen,</b> <b>Bavaria</b> <b>(population: 95,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Screen filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 17,45% to 20,49% (+ 3 %) <math>\leq</math> 17%</li> </ul>

<p><b>e4 Umwelt &amp; Service GmbH</b>  <b>Dissen, Lower Saxony</b>  <b>(population: 50,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 23,61% to 25,43% (+2 % ) <math>\leq 7\%</math></li> </ul>
<p><b>Infraserv GmbH &amp; Co. KG,</b>  <b>Industrial Park Höchst, Frankfurt am Main, Hesse</b>  <b>(population: 687,500)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 5L</li> </ul>	<ul style="list-style-type: none"> <li>• Chamber filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Industry digested sludge</li> <li>• Industry primary and secondary sludge in relation 1:1</li> </ul>	<ul style="list-style-type: none"> <li>• Better dewatering performance of chamber filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Dewatering result increase from 27,4% TS to 32,4% TS (+5%) <math>\leq 18\%</math></li> <li>• High annual savings</li> </ul>
<p><b>Abwasserbetrieb Warendorf, Northrhine-Westphalia</b>  <b>(population: 37,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 5L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of decanter's hinge moment</li> <li>• Increase of dry mass content from 21,4% to 26,3 (+5%) <math>\leq 22\%</math></li> <li>• Clean centrifuge effluent</li> </ul>
<p><b>Herforder ABWasser GmbH</b>  <b>Herford, Northrhine-Westphalia</b>  <b>(population: 250,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 5L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 30% to 35,7% (+5%) <math>\leq 19\%</math></li> </ul>

<p><b>Sewage works Rüsselsheim, Hesse (population: 60,200)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• membrane filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> <li>• Retrenchment of polymer</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dewatering performance from 23,3% to 26,4% (+ 3%) <math>\leq</math> 13%</li> <li>• Increase of filling volume of chamber filter press about + 24 %</li> </ul>
<p><b>Energieversorgung Sylt GmbH, Sylt/Westerland (population: 100,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test FlocFormer 5L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> <li>• Retrenchment of polymer</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 21,5% to 22,5% (+ 1%) <math>\leq</math> 5%</li> <li>• Retrenchment of polymer to 6 kg / t</li> <li>• Better quality of centrifuge effluent</li> </ul>
<p><b>Stadtentwässerungsbetriebe Cologne AÖR, Northrhine-Westphalia Sewage works Weiden (population 88,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test of FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Chamber filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of filling volume of chamber filter press</li> <li>• Increase of dewatering performance from 23,3% to 28 % (+4,7%) <math>\leq</math> 20%</li> </ul>
<p><b>Stadtentwässerungsbetriebe Cologne AÖR, Northrhine-Westphalia Sewage works Rodenkirchen (population 88,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content from 30 % to 32% (+2%) <math>\leq</math> 6%</li> </ul>

<p><b>Wasser- und Bodenverband Wahn, Cologne, Northrhine-Westphalia (population: 92,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Chamber filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Digested sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of filling volume of chamber filter press</li> <li>• Gaining influence of flocculation</li> </ul>
<p><b>Schill &amp; Seilacher GmbH, Böblingen, Baden-Württemberg (population: 45,000)</b></p> <ul style="list-style-type: none"> <li>• Pilot test FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Chamber filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Industry sludge</li> </ul>	<ul style="list-style-type: none"> <li>• Better dewatering performance of chamber filter press</li> </ul>	<ul style="list-style-type: none"> <li>• Better attitude of sedimentation</li> </ul>
<b>Switzerland</b>				
<p><b>Biorender AG, Münchwilen, Thurgau (population: 4,900)</b></p> <ul style="list-style-type: none"> <li>• Pilot test FlocFormer 3L</li> </ul>	<ul style="list-style-type: none"> <li>• Decanter</li> </ul>	<ul style="list-style-type: none"> <li>• Digestate</li> </ul>	<ul style="list-style-type: none"> <li>• Increase of dry mass content</li> </ul>	<ul style="list-style-type: none"> <li>• Better quality of centrifuge effluent</li> <li>• Increase of decanter's hinge moment</li> </ul>